

Date: Wednesday, 16/07/2008 10:37:41 AM
 User: Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: 412 WEB
Job Number	: 40558		
Estimate Number	: 10466		
P.O. Number	:	Part Number	: D33891
This Issue	: 16/07/2008	S.O. No.	:
Prsht Rev.	: NC	Drawing Number	: D3389 REV D
First Issue	: / /	Project Number	: N/A
Previous Run	: 35807	Drawing Revision	: D
Written By	:	Material	:
Checked & Approved By	: <u>JLD 08.7.16</u>	Due Date	: 05/08/2008
Comment	: Est Rev:A 05.08.31 New issue KJ/JLM	Qty:	6 Um: Each
	Est Rev:B 06-02-08 As per Rev C JLM		
	Est Rev:C 07-11-13 ECN 1056 Rev D dwg DD verified by:EC		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D25003100	Ext'n - I' Beam Web 4"
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 6.0000 Each(s)

Ext'n - I' Beam Web 4"

Pick:

Qty

Part Number

Description

Batch

1

D2500-3-100

Web Extrusion

33940

SL 8-7-21

2.0	SKIDTUBES 1	SKIDTUBESS RESOURCE 1
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**Comment:** LANDING GEAR RESOURCE 1

1-Cut to length as per Dwg D3389

2-Drill pilot holes using DT8785 as per Dwg D3389

3-Open holes to finish size as per Dwg D3389

4-Deburr

SL 8-7-22

3.0	QC6	DIMENSIONAL CHECK
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**Comment:** DIMENSIONAL CHECK

4.0	HAND FINISHING1	HAND FINISHING RESOURCE #1
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**Comment:** HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

SL 8-7-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: 412 WEB

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Seq. #:

Machine Or Operation:

Description :

5.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

BE 08/07/22

6.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

⑥

Identify and Stock

Location: LG

SL 8-7-22

7.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

~~BE 08/07/22~~ ~~MF 08-07-22~~ ~~MF 08-07-22~~

08/07/23

Job Completion



MF 08-07-22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

